

## Part #10-620 Skid Plate Instructions

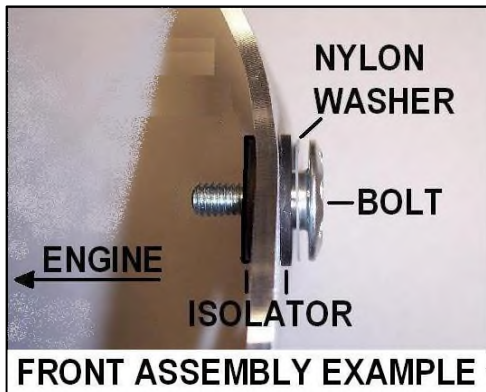
**IMPORTANT: Use some form of thread locking compound on all fasteners. #242 Loc-Tite is best.**

Install the rubber isolators into the two slotted holes located on the front of the Skid Plate.

**DO NOT** use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front RIMS bolt.

Insert RIMS bolts w/nylon washers into the isolators.



Carefully hold the Skid Plate up to the frame. Thread in the two RIMS bolts 4-5 turns and then thread the 6mm bolt, with washer, into the rear mount 4-5 turns.

Confirm the Skid Plate is centered on the frame rails. Apply upward pressure on the Skid Plate and then torque the RIMS bolts to 9-12 ft/lbs and then the rear bolt to 9-12 ft/lbs.

*NOTE-AFTER TORQUING THE RIMS BOLTS SOME DISTORTION OF THE ISOLATORS IS NORMAL.*